

AMENDMENTS TO THE CLAIMS

This listing of claims will replace all prior versions and listings of claims in the application:

LISTING OF CLAIMS:

1. (currently amended): An electric power unit for electric discharge surface treatment by which electric discharge is generated between an electrode for electric discharge surface treatment and a workpiece so that a hard coat is formed on a surface of the workpiece[,] by the energy of electric discharge, comprising:

[a control means for dividing] an electric discharge current pulse [into] control unit which sets a first pulse width with a first peak value, a second pulse width with a second peak value, . . . , and an n-th pulse width with an n-th peak value (where n is an integer equal to 2 or more), said control unit setting [wherein the control means sets] the first pulse width and the first peak value so that an electric current density between the electrodes [can be] is in a predetermined range [to] which [suppress] suppresses emission of electrode material, [and] so that during a period of the first pulse width a diameter of an electric discharge arc column is extended, and setting [the control means sets] the k-th pulse width and the k-th peak value ($2 \leq k \leq n$, k is an integer) so that a quantity of supply of hard coat material by the emission of electrode material [can be] is a predetermined value determined according to a predetermined processing condition.

2. (currently amended): A method of electric discharge surface treatment for forming a hard coat on a surface of a workpiece by which electric discharge is generated between an

electrode for electric discharge surface treatment and the workpiece so that the hard coat is formed on the surface of the workpiece, comprising the steps of:

[dividing] generating an electric discharge [current pulse into] pulse current having a first pulse width with a first peak value, a second pulse width with a second peak value, . . . , and an n-th pulse width with an n-th peak value (n is an integer equal to 2 and more);

setting the first pulse width and the first peak value so that an electric current density between the electrodes [can be] is in a predetermined range [to suppress] which suppresses emission of electrode material, and so that during a period of the first pulse width a diameter of an electric discharge arc column is extended; and

setting the k-th pulse width and the k-th peak value ($2 \leq k \leq n$, k is an integer) so that a quantity of supply of hard coat material by the emission of electrode material [can be] is controlled to a predetermined value determined according to a predetermined processing condition.

3. (currently amended): A method of electric discharge surface treatment for forming a hard coat on a surface of a workpiece by which electric discharge is generated between an electrode for electric discharge surface treatment and the workpiece so that the hard coat is formed on the surface of the workpiece, comprising the steps of:

[dividing] generating an electric discharge [current pulse into] pulse current having a first pulse width with a first peak value, a second pulse width with a second peak value, . . . , and an n-th pulse width with an n-th peak value (n is an integer equal to 2 and more);

setting the first pulse width and the first peak value so that an electric current density between the electrodes [can be] is in a predetermined range [to suppress] which suppresses emission of electrode material, and

setting the k-th pulse width and the k-th peak value ($2 \leq k \leq n$, k is an integer) so that an amount of hard coat material supplied to a space between the electrode and the workpiece is controllably increased to a predetermined appropriate quantity for formation of said hard coat.